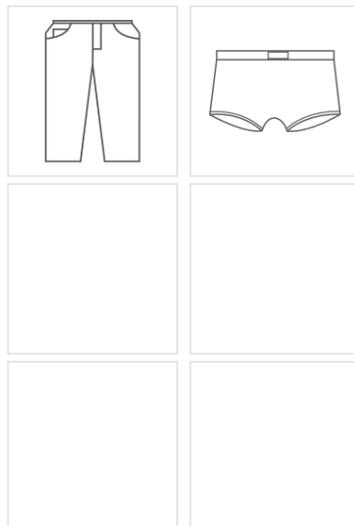


## SP-F110



双工位拼橡筋机

Double Position Elastic Joining Machine

### 性能优势

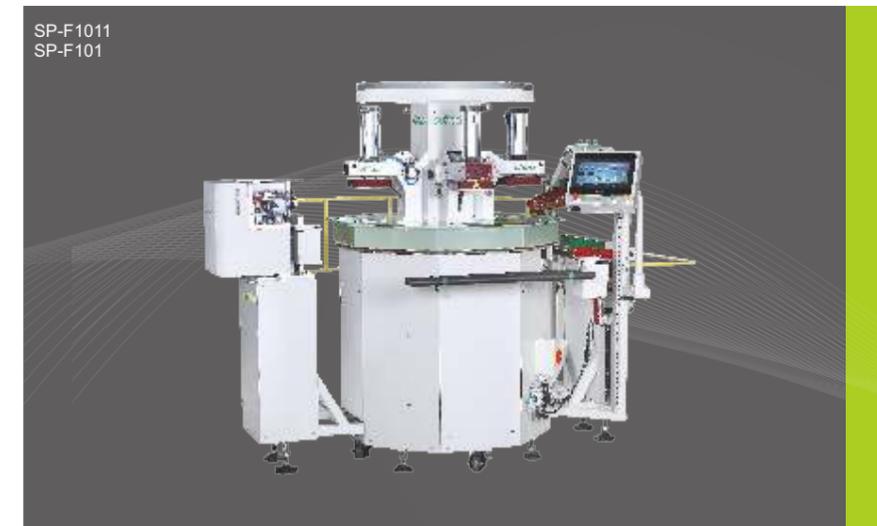
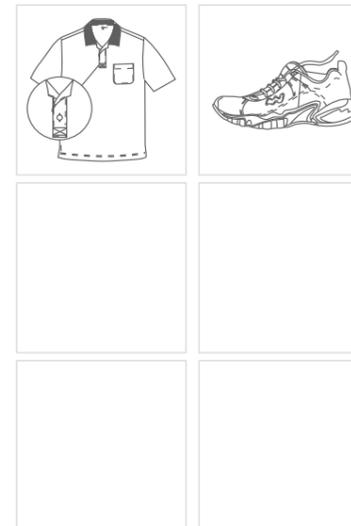
- 实现了自动选料、自动剪切、自动拼接、自动收料、自动点位全程自动化操作。1人可同时操作多台机器，每台机器可加工橡筋7000条-8000条/8h。
- 拼接方式：平接与叠接两种方式。
- 拼接长度：120mm-999mm。宽度范围10mm-60mm。
- 送料轮：采用针轮式选料，长度误差在1mm以内。
- 金属感应功能，在连续循环工作中遇到金属拼接头可自动剪切。
- 切刀装置：采用了国内一流超声波装置，保证橡筋切口平整无拉丝。
- 边缘缝纫：在橡筋对接口错位时可实现自动纠正，且达到与边缘口无误差缝纫。

### Characters

- Supreme double position elastic joining machine realizes full automatic operation including automatic selection, automatic cut, automatic joining, automatic collection and automatic mark. 1 worker is able to operate multiple machines, 1 machine can process 7000-8000 elastics/8h.
- Joining method: Flat joining and overlap joining.
- Joining Length: 120mm-999mm Width: 10mm-60mm
- Feeding wheel: Use needle wheel material selection method, make sure the error of length is inside 1mm.
- Metal detecting method: the machine will cut automatically when encounter metal joint in cycling operation
- Cutting Device: Use leading ultra-sonic device inside China to enable neat cutting.
- Edge stitching: It will correct the deviation at the joining place to realize perfect stitch.



## SP-F1011/F101



全自动热转印标机

Automatic Heat Machine

舒普全自动热转印标机具有自动恒温设定，真空吸风装置，面料在压烫过程中不易走位；机械手自动上标，标识方位一致；气动恒压烫画受力均衡；机械手自动撕膜，机械手自动收料、自动计数、360度照明等功能。

Supreme automatic heat transfer label printing machine is equipped with constant temperature controlling function, sucking and fastening device for fasten fabric while printing. And the robotic arm will feed the label automatically with accurate position. Meanwhile, the pressure is uniform while working. And the robotic arm can remove the PET film and collecting the fabric automatically. And the machine is equipped with the function of counting, collecting and all-round lighting.

### 性能优点

- 01 照明 lighting
- 03 送标 Feeding
- 05 撕膜 Tearing
- 07 换标 Changing

### Characters

- 02 定位 Positioning
- 04 热压 Heat Pressing
- 06 收料 Collecting



传统热转印工序 The traditional process		VS	自动热转印工序 The automatic process	
无吸附功能易走位	Easily moving while working without fastening function		吸风装置布料不易走位	Fastening label with fastening function
手动放标定位不精准	Inaccurate position while feeding manually		自动送标、收标、换标	Feeding, Changing and Removing automatically
手动压烫压力不均	Nonuniform pressure while pressing		自动收料	Collecting automatically
手动揭膜	PET-film removing by hand		自动计数	Counting automatically
8小时产量1000-1300件/人	1000-1300 pieces per operator with 8 hours		8小时产量4300-4600件/人，与传统工艺相比，效率提升3.75倍。	4300-4600 pieces per operator 8 hours and improved 3.75 times the efficiency compared with traditional process